



CERTIFICATE

TÜV SÜD-SBR-WD-3427905.2024.001

Manufacturer:

Manoir France SAS a Paralloy group company
12 rue des Ardennes
FR – 27590 PÎTRES



MANOIR
A PARALLOY GROUP COMPANY

Plant(s):

12 rue des Ardennes
FR – 27590 PÎTRES

The above mentioned company fulfills the

**comprehensive quality requirements for fusion
welding of metallic materials**

according to

EN ISO 3834-2

Contract:

386881

Valid until:

July 22, 2027

Munich, July 22, 2024



Zertifizierungsstelle
Werkstoff- und Schweißtechnik

P. Jäckel

Patrick Jäckel



The following range is certified according to EN ISO 3834-2

Scope of production:

- repair welding of steel and nickel alloy castings
- welding assembly of tubes, castings and forgings in steel and nickel alloys

Base material(s):

(Group(s) according to EN ISO/TR 15608)

- 1.1, 1.2, 3.1, 5.1, 5.2, 7.1, 7.2, 8.1, 8.2, 10.1, 10.2, 43, 45.

Dimension of items:

Thickness up to 200 mm, max. length 18 m,
max. Ø 950 mm, max. piece weight 20 t

Welding processes:

(Process numbers according to EN ISO 4063)

- | | |
|-----|---|
| 111 | Manual arc welding |
| 135 | MAG welding with solid wire electrode |
| 136 | MAG welding with flux cored electrode |
| 138 | MAG welding with metal cored electrode |
| 141 | TIG welding with solid filler material (wire / rod) |
| 151 | Plasma MIG welding |
| 511 | Electron beam welding in vacuum |

Welding supervisor:

Mr. Maxime SERGEANT

Deputy:

Mr. Anthony AVRIL

Personnel for non-destructive testing:

Responsible:

Mr. Manuel TAVARES

Deputy:

Mr. Alexandre FABULET

All other relevant data are detailed in our report no P-F-24-04-MAN-21679.

Remarks:

None



General Provisions

Should one of the named welding and testing supervisors leave the company, or welding and test procedures or important parts of equipment required for these procedures be changed or any of the welding-related quality assurance measures be modified, this must be reported beforehand to TÜV SÜD Industrie Service GmbH (hereinafter referred to as TÜV SÜD). If necessary, TÜV SÜD will initiate a renewed inspection at the company. The same applies to the permanent discontinuance of welding work.

Should there be any doubts pertaining to the qualification of the company, TÜV SÜD shall have the right to inspect the company and to carry out tests at the company at any time without prior notification.

This certificate can be withdrawn, amended or modified with immediate effect and without any compensation, if the conditions under which it was issued have changed or if the stipulations and provisions outlined in this certificate or the pertinent report have not been observed.

This certificate shall become invalid if the welding supervisor named therein leaves the company.

The authorization shall be suspended for as long as the company does not have a recognized responsible welding supervisor and no accepted deputy is on hand.

Application for renewal should be submitted to TÜV SÜD at least 2 months prior to expiry of the certificate.

Invalid or revoked certificates must be returned immediately to TÜV SÜD.

This certificate may only be copied or published in its entirety for advertising and other purposes. The text of promotional material may not contradict this certificate.